

Date: Thursday, 5/25/2006 3:24:48 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SEAL
 Job Number : 27241
 Estimate Number : 10555
 P.O. Number : N/A Part Number : D311611
 This Issue : 5/25/2006 S.O. No. : N/A Drawing Number : D3116 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 24675 Material : N/A
 Due Date : 6/15/2006 Qty: 100 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : 06-05-25
 Comment : Est. A 0205.15 New Issue NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 1344C20605129 (100)

Seal as per dwg D3116

Possible Supplier: Long Horn Industrial Supply

P/N: 100S-1.00X.125 Thick Red Silicone

Material release note required

2.0

100S100X125

SEAL



Comment: Qty.: 100.0000 f(s)/Unit Total: 10000.0000 f(s)

Seal P/N 110-004-2

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Check dims to dwg

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 340

06/06/06 (100)
06-06-06 (100)
06/06/06 (100)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *PS* Date: 06/06/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Thursday, 5/25/2006 3:24:48 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAL

Job Number: 27241

Part Number: D311611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP0606/07 (100)

Job Completion



u 26-2607

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | | | | | | |
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| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



| | | | |
|------------------|----------------|--|------------------------|
| DESIGN # | DRAWN BY op | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D3116 | REV. A SHEET 1 OF 1 |
| DATE 02.04.15 | | TITLE SEAL | SCALE NTS |
| A | 02.04.15 | NEW ISSUE | |



D3116-1-XXXX SEAL (REPLACES P/N 110-004-2)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-1-0875
10" LONG = D3116-1-0100
POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES
P/N: 110-004-2 SEAL
COLOR: BLACK



D3116-3-XXXX SEAL (REPLACES P/N 110-160-1)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-3-0875
10" LONG = D3116-3-0100
POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES
P/N: 110-160-1 SEAL
COLOR: WHITE



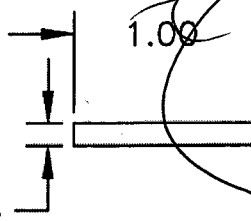
D3116-5-XXXX SEAL (REPLACES P/N 110-031-4 & 110-031-2)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-5-0875
10" LONG = D3116-5-0100
POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES
P/N: 110-031-4 SEAL, BLACK



D3116-7-XXXX SEAL (REPLACES P/N ZX2054)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-7-0875
10" LONG = D3116-7-0100
POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER
P/N: ZX2054 SEAL



D3116-9-XXXX SEAL (REPLACES P/N ZX1267)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-9-0875
10" LONG = D3116-9-0100
POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER
P/N: ZX1267 SEAL



D3116-11-XXXX SEAL
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-11-0875
10" LONG = D3116-11-0100
POSSIBLE SUPPLIER: LONG HORN INDUSTRIAL SUPPLY
P/N: 100S-1.00x1/8 THICK RED SILICONE TAPE
50 DUROMETER, MEETS MIL-R-5847
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

RELEASED
27241

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P/O 1344

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